

Date: Thursday, 16/10/2008 3:49:51 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42694		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251197
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42692	Material	: N/A
Written By	:	Due Date	: 23/10/2008
Checked & Approved By	: <u>Jul 08. 10. 16</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
---------	-----------------------	--------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-197 with Dart IPP D212-725-1-197"

Send a copy of this IPP

OCT 29 2008

2.0	D2127251197	Cowl Bracket
-----	-------------	--------------



Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

COWL BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-197 COWL BRACKET

Attach serviceable tags

6/45211

OCT 29 2008

2- EAGLE











Fabricate/Pick the following parts in accordance with:

D212-725-1-197 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:51 PM
User: Julie Dawson

Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	212 DETAIL PARTS
Job Number:	42694	Part Number:	D2127281197
Job Number:			
Seq. #:	Machine Or Operation:	Description:	
4.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS	 AS
Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to Dart to be stocked at Eagle			OCT 29 2008
5.0	QC5 	INSPECT WORK TO CURRENT STEP	 AS
Comment: INSPECT WORK TO CURRENT STEP			OCT 29 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 A/A AS
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	 08/11/04 JF
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion		W.S. 11.04	

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.56

Discrepancy:

Fabricate D212-725-1-191, Shim for Dart Aerospace.

Resolution:

D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60.
Material 2024 T3 .063 Batch No. 2511

1.56 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.57

Discrepancy:

Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

Resolution:

D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65. Material 2024 T3 .025 Batch No. 0355.

1.57 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.58

Discrepancy:

Fabricate D212-725-1-197, Cowl Bracket for Dart Aerospace.

Resolution:

D212-725-1-197, Cowl Bracket fabricated IAW D212-725-1 Dwg Pg. 66. Material 2024 T3 .063 Batch No. 2511

1.58 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.59

Discrepancy:

Fabricate D212-725-1-211, Fairlead Doubler for Dart Aerospace.

Resolution:

D212-725-1-211, Fairlead Doubler fabricated IAW D212-725-1- Dwg Pg 72. Material used 2024 T3 .032 Batch No. 0617.

1.59 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.60

Discrepancy:

Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

Resolution:

D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1 Dwg Pg. 75. Material AMS 321 .020 Batch No. 2828.

1.60 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Thursday, 16/10/2008 3:49:51 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42694		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251197
This Issue	: 16/10/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D212-725-1
First Issue	: / /	Project Number	: N/A
Previous Run	: 42692	Drawing Revision	:
	Type	Material	: N/A
	: PURCHASED PARTS	Due Date	: 23/10/2008
Written By	:	Qty:	1 Um: Each
Checked & Approved By	: <u>JLD 08.10.16</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7394 to Eagle CoptersC208110120 ①

"Assembly of D212-725-1-197 with Dart IPP D212-725-1-197"

Send a copy of this IPP

2.0	D2127251197	Cowl Bracket
-----	-------------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COWL BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-197 COWL BRACKET

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-197 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 3:49:51 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42694

Part Number: D2127251197

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 3:49:51 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42694	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251197
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / /	Drawing Revision :
Previous Run : 42692	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>Julie Dawson</u>	Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-197 with Dart IPP D212-725-1-197"

Send a copy of this IPP

OCT 29 2008

2.0	D2127251197	Cowl Bracket
-----	-------------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COWL BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
----------	-------------	-------------	-------

1	D212-725-1-197	COWL BRACKET	<u>645211</u>
---	----------------	--------------	---------------

Attach serviceable tags

OCT 29 2008

2- EAGLE











Fabricate/Pick the following parts in accordance with:

D212-725-1-197 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:51 PM
User: Julie Dawson

Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	212 DETAIL PARTS
Job Number:	42694	Part Number:	D212725-197
Job Number:			
Seq. #:	Machine Or Operation:	Description:	
4.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS	 <i>AS</i>
Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle			OCT 29 2008
5.0	QC5 	INSPECT WORK TO CURRENT STEP	 <i>AS</i>
Comment: INSPECT WORK TO CURRENT STEP			OCT 29 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 <i>A/A AS</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.56

Discrepancy:

Fabricate D212-725-1-191, Shim for Dart Aerospace.

Resolution:

D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60.
Material 2024 T3 .063 Batch No. 2511

1.56 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.57

Discrepancy:

Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

Resolution:

D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65. Material 2024 T3 .025 Batch No. 0355.

1.57 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.58

Discrepancy:

Fabricate ~~D212-725-1-197~~ Cowl Bracket for Dart Aerospace.

Resolution:

D212-725-1-197, Cowl Bracket fabricated IAW D212-725-1 Dwg Pg. 66. Material 2024 T3 .063 Batch No. 2511

1.58 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.59

Discrepancy:

Fabricate D212-725-1-211, Fairlead Doubler for Dart Aerospace.

Resolution:

D212-725-1-211, Fairlead Doubler fabricated IAW D212-725-1 Dwg Pg. 72. Material used 2024 T3 .032 Batch No. 0617.

1.59 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.60

Discrepancy:

Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

Resolution:

D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1 Dwg Pg. 75. Material AMS 321 .020 Batch No. 2828.

1.60 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****